COMPLIANCE BY DESIGN

Environmental, health, and safety (EH&S) compliance goes beyond adhering to laws and regulations; it's about having the right systems in place to allow your organization to succeed. EHS Support guides our clients to develop and refine existing EH&S management systems and to create audit programs to not only "pass inspection," but to be prepared to address future issues. Our "Compliance by Design" approach instills confidence in your organization's ability to demonstrate compliance and drive continuous improvement.

THE EHS SUPPORT ADVANTAGE

Our process is designed to identify and correct compliance issues *before* something happens. Our unique and proactive approach to management system development and auditing services will help:

- Reduce the risk of business and personal liability
- Identify ways to improve the efficiency and cost effectiveness of EH&S operations
- Identify actual or potential compliance issues before they escalate into problems
- Determine the root cause of compliance problems to prevent their recurrence, ensuring systemic attention
- Prepare for announced or unannounced regulatory compliance audits by federal, state, or local regulators
- Conduct independent, in-person audit of operations to provide an objective assessment
- Maintain a good corporate image with stakeholders and the community
- Avoid potential Notices of Violation (NOVs) and fines
- Institute best management practices to protect your company from EH&S incidents
- Encourage a responsible culture within the company
- Prepare for new regulations that may impact operations and future compliance
- Support sustainability initiatives within the organization

EH&S Management System Auditing and Support

EH&S management system audits are an important tool to assist with understanding obligations, to evaluate the effectiveness of existing systems, and to achieve buy-in from management. Our staff will help your company prepare an EH&S management system that provides a framework for:

- Understanding an organization's "environmental footprint"
- Complying with EH&S regulations
- Implementing proactive pollution prevention, no-risk behavior, and sustainability strategies
- Applying a systematic, explicit, and comprehensive process for managing EH&S risks
- Goal setting, planning, and measuring performance
- Reducing risk to a level that is as low as reasonably practicable
- Shaping the culture of the organization by engaging and empowering employees

We can also check your management system to verify it is properly implemented and continues to conform to the planned arrangements for EH&S management.

OUR MANAGMEMENT SYSTEM EXPERIENCE

Our team's experience includes:

- Designing and developing management system programs
- Conducting management system gap analysis
- Developing management system program documentation in a comprehensive manual that includes:
  - Aspects and impacts
  - Goals and objectives
  - Policies, programs, and procedures
  - Protocols and procedures for compliance and auditing
  - Training materials
- Providing organizational training
- Conducting management system and compliance audits
- Preparing and training for third-party management system certification audits

EH&S AUDITING SUPPORT

EHS Support's management and compliance audit program services are designed to help organizations maintain compliance with regulatory requirements, reduce risk, and continually improve compliance performance. Through systematic analysis and review, EHS Support works closely with our clients to provide:

- EH&S Audit Program Design and Implementation
- Third-Party EH&S Audits
- Corporate EH&S Audit Program Support
- Management System Audits
- EH&S Audit Corrective Action Tracking and Compliance Assistance
- EH&S Auditor and Regulatory Program Training

INDUSTRY EXPERIENCE

EHS Support teams with our clients to determine the goal of the audit, create an audit scope, identify findings, and offer appropriate recommendations based on those goals.

Effective EH&S compliance and management auditing programs are a critical component of your organization's success. Our professionals have developed and implemented management system programs and conducted compliance audits and inspections for industries such as:

Aerospace	Food and beverage	Communications
Attractions and entertainment	Energy and utility providers	Laboratories
Assembly and distribution	Oil and gas	Manufacturing
Automotive	Chemical	Retail
Healthcare and pharmaceutical	Hazardous waste treatment, storage, and disposal	Metal working and recycling
Steel	Wood preservation	

OUR AUDITOR EXPERTISE

Our management system and regulatory compliance auditors have achieved training and certifications in:

- ISO 14001 Environmental Management Systems (EMS Plus)
- Responsible Care Management System (RCMS)
- Environmental Compliance and Health & Safety Compliance
- ISO 14001:2004 EMS Lead Auditor Course
- ISO 45001:2018 OH&S Lead Auditor Course

Each EHS Support auditor has participated in subject matter training and has completed our internal EH&S auditor training course and is instructed to complete each audit in an objective manner, ensuring the audit represents a good "snapshot" of how the program is functioning.

EHS Support can lead or compliment your in-house efforts by providing periodic compliance support and third-party audits delivered by experts who bring direct industry and regional experience and an intimate understanding of both people and the technical aspects of compliance.

Our team of compliance and auditing professionals bring a depth of understanding and technical experience in both routine and complex EH&S compliance issues to provide you with the comfort that your EH&S program is ensuring regulatory compliance, reducing operating costs, minimizing risk, and improving business performance.

Knowing the liability beforehand is key to management of risk and eventual success.

EHS Support delivers specialized technical services to provide our clients with innovative and cost-effective solutions for EH&S compliance and management system auditing.

To discuss your EH&S program needs, please contact:
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